The Commissioner is further authorized to charge Deposit Account No. 14-1431 for any additional fees and/or credit any overpayments which may be due during the prosecution of this application.

In response to the Final Action, please amend the aboveidentified application, as follows:

## IN THE SPECIFICATION:

Please add the attached page 10 between pages 9 and 11 of the Second Substitute Specification filed April 24, 2002 which carries the headings shown in the marked-up copy of the first Substitute Specification also filed on April 24, 2002.

## IN THE CLAIMS:

Cancel claims 39 to 56.

Please add the following claims 57-72:

- --57. A method of manufacturing two different types of cutting tools, namely:
- a) a first type of cutting tool for working a material with a hardness of at most 45 Rockwell (HRC) and a tensile strength of up to at most  $1500 \, \text{N/mm}$ ; and
- b) a second type of cutting tool for working a material with a hardness of more than 45 Rockwell (HRC) and a tensile strength of more than 1500N/mm;

the method comprising the steps of: